Bread:

2 tbsp yeast  
¾ cup sugar  
2.5 tbsp salt  
½ cup dry milk  
¼ cup potato flakes  
8 cups water (luke warm)

Mix above well then add:  
½ cup soft shortening

And stir in gradually   
20 cups flour

Knead 10 minutes  
Rise  
Punch down  
Rise  
Make loaves  
Rise  
Bake 45 minutes @ 375 internal temp 190

Smaller batch:

1 tablespoon yeast  
4 tablespoons sugar  
1 tablespoon salt  
3 tablespoons dry milk  
3 tablespoons potato flakes  
3 cups water (luke warm)

Mix above well then add:  
3 tablespoons soft shortening or oil

And stir in gradually   
7 cups flour

Knead 10 minutes  
Rise  
Punch down  
Rise  
Make loaves  
Rise  
Bake 35-45 minutes @ 375 internal temp 190