Bread:

2 tbsp yeast
¾ cup sugar
2.5 tbsp salt
½ cup dry milk
¼ cup potato flakes
8 cups water (luke warm)

Mix above well then add:
½ cup soft shortening

And stir in gradually
20 cups flour

Knead 10 minutes
Rise
Punch down
Rise
Make loaves
Rise
Bake 45 minutes @ 375 internal temp 190

Smaller batch:

1 tablespoon yeast
4 tablespoons sugar
1 tablespoon salt
3 tablespoons dry milk
3 tablespoons potato flakes
3 cups water (luke warm)

Mix above well then add:
3 tablespoons soft shortening or oil

And stir in gradually
7 cups flour

Knead 10 minutes
Rise
Punch down
Rise
Make loaves
Rise
Bake 35-45 minutes @ 375 internal temp 190